CNC Programmer/Operator

Description
We are currently seeking an experienced, reliable, and motivated CNC Programmer/Operator to join our manufacturing team.

You will be responsible for part programming, tool selection, as well as job setup and operation in a small-lot machining/R&D environment. The ideal candidate will be proficient in understanding technical drawings and sketches as well as have a strong foundation in CNC turning; Mazak and Okuma conversational programming experience is a plus.

Responsibilities

- Work from complex prints to program and machine parts of various materials (primarily stainless steel and common plastics) on our Haas vertical mills and Mazak CNC turning centers.
- Set and adjust work/tool offsets as necessary.
- Independently select and set up tooling and fixtures/jaws.
- Monitor the run of parts in cycle and after completion to ensure specifications and tolerances are met.
- Proficiency in using and understanding all common machine shop measuring tools, such as micrometers, calipers, height gauge, indicators, ID/OD micrometers, etc.
- Assist in training and mentoring peers as necessary.
- Other duties as required by Production Manager.

Qualifications

- High school diploma or equivalent, technical school certification a plus
- 5+ years of CNC programming and machining experience; primary proficiency in CNC turning.
- Strong knowledge of lathe and mill tooling/inserts.
- Be able to properly follow verbal instructions as well as interpret technical drawings/sketches.
- Work well with others and collaborate on cross-departmental projects.

Hiring organization
Premier Personnel Group

Employment Type
Full-time

Beginning of employment
ASAP

Duration of employment
Full Time

Industry
Manufacturing

Job Location
Somerset

Base Salary
$ 28 - $ 40

Working Hours
Hours are 7 am-3 pm with 2 daily paid breaks: 9:30-9:40 am and 12-12:20 pm for lunch